



FORMERLY
CAMOPLAST
SOLIDEAL

Service Bulletin

SB023

Date: July 5th, 2018

Products: Camso DTS 129 MY2018

Expiration date: To be performed immediately

Serial numbers: 9025ICE0001 to 9025ICE0714

From: Technical Service Department

Subject

Verification of torque applied to brake rotor assembly bolts on MY18 Camso DTS 129 models.

Object

During quality control on a MY18 DTS 129 Conversion System, we detected the possibility that some Brake Rotor assembly bolts may not have been tightened adequately. A possibility exists that these bolts may become loose thereby reducing the braking system's power and lengthening stopping distances.

To maintain the level of excellence and quality of our products, Camso provides the following procedure to eliminate the risk identified and maximize product performance. It is important that the procedure outlined in this Service Bulletin be performed immediately.

Policy

The verification must be performed at an authorized Camso dealer. The enclosed Modification Confirmation Form must be completed. A refund in the amount of \$29.40 will be issued to cover expenses. The refund will be sent upon reception of the duly completed form.

Document(s) to return

IMPORTANT: Please return, for every applicable serial number, the duly completed Modification Confirmation Form of page 3; by fax to 819-539-3910 or by e-mail to dealer.atv@camso.co.

Part(s) sent

None

For more information, please contact the customer service department at Camso, Monday to Friday.

E-Mail: dealer.atv@camso.co

Telephone: 1-866-533-0008

Preparation

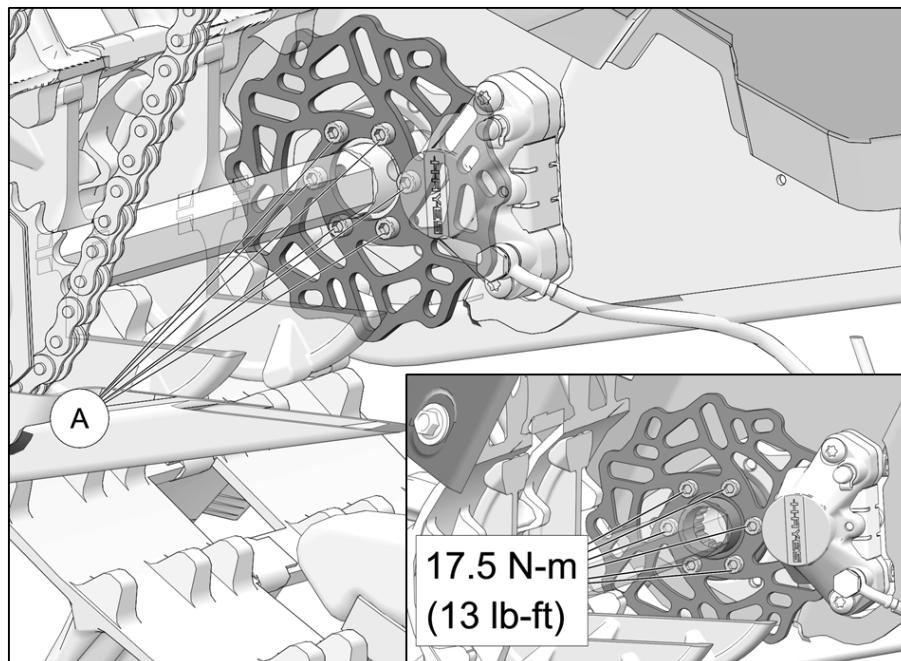
Lift motorcycle completely off the ground and install on secure and stable stand.

Action

To make sure that all 6 Brake Rotor assembly bolts are correctly tightened, re-apply 17.5 N-m (13 lb-ft) of torque to all six bolts.

Procedure

1. Using a torque wrench and a 5-mm Allen bit socket, access Brake Rotor assembly bolts (A) from the suspension's right side. Perform the following steps on **all 6 Brake Rotor assembly bolts**:
 - Set Torque Wrench with 5-mm bit socket in first bolt.
 - Tighten bolt to 17.5 N-m (13 lb-ft) of torque.
 - Using a permanent marker, mark the bolt to indicate that it has been tightened.
 - Rotate the Track a little to get access to the next bolt.



IMPORTANT: Perform the steps described above for all 6 Brake Rotor assembly bolts.

